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D119-827-011

Job Sheet 195102



Part No: D119-827-011

Job Qty: 1 pcs

Part Name: Tail Rotor Pedal Lockout



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/14/19

Job Tracking No:

Due Date: 6/11/19

Created By: Jennifer Renwick

Type: SOLD

Description: order 16109

Note: DWG REV E IPP REV:A 12.10.16 AS PER DWG REV:A DD VERF:JFS IPP REV:B 13-01-09 REV B JLM
VERIFIED:DD IPP REV:C 12.10.16 as per CHG002 (ecn 13-538) DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	Sign-off
110	Packaging 1 - Pick Kit	1 pcs		6/11/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
120	QC 4	1 pcs		6/11/19	0.00	0.00	QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		

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Container No: S192021



Part: D119-827-011

Job No: 195102

Serial No/Batch: S192021

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR02258SE 18/10/17, TC-STC SH14-

010352

				QC 4 - 68	
				QC 4 - 72	
130 Packaging 3-1 - Stock - B4B 1 pcs	6/11/19	0.00 0.00	Packaging 3 - 1 - B4B		
			Packaging 3 - 2 - B4B		
			Packaging 3 - 3 - B4B		
			Packaging 3 - 4 - B4B		
			Packaging 3 - 5 - B4B		
			Packaging 3 - 6 - B4B		
			Packaging 3 - 7 - B4B		
			Packaging 3 - 8 - B4B		
			Packaging 3 - 9 - B4B		
			Packaging 3 - 10 - B4B		
			Packaging 3 - 11 - B4B		
			Packaging 3 - 12 - B4B		
			Packaging 3 - 13 - B4B		
			Packaging 3 - 14 - B4B		
			Packaging 3 - 15 - B4B		
			Packaging 3 - 16 - B4B		
			Packaging 3 - 17 - B4B		
			Packaging 3 - 18 - B4B		
			Packaging 3 - 19 - B4B		
			Packaging 3 - 20 - B4B		
			Packaging 3 - 21 - B4B		
			Packaging 3 - 22 - B4B		
			Packaging 3 - 23 - B4B		
			Packaging 3 - 24 - B4B		
			Packaging 3 - 25 - B4B		
			Packaging 3 - 26 - B4B		
			Packaging 3 - 27 - B4B		
			Packaging 3 - 28 - B4B		
			Packaging 3 - 29 - B4B		
			Packaging 3 - 30 - B4B		
			Packaging 3 - 31 - B4B		
			Packaging 3 - 32 - B4B		
			Packaging 3 - 33 - B4B		
			Packaging 3 - 34 - B4B		
			Packaging 3 - 35 - B4B		
			Packaging 3 - 36 - B4B		
135 DC - 1 - B4B	1 pcs	6/11/19	0.00 0.00	DC - 1 - B4B	
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	6/11/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP D119-827-011

135 - (Document Control) Photocopy bluefile & type labels per PPP D119-827-011 CHG002

140 - (QC21- Final Inspection - Work Order Release)

DAS

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DAS

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-11A	Bolt	4 1/2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5179658
D4703-041	Lock Pin Assembly	4 1/2 pcs (2 ea)	110-Packaging 1 - Pick Kit	51826052
D4704-041	Expandable Pin Assembly	2 1/2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5192005
D4710-1	Spacer	2 1/2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5113878
D4721-1	Decal	2 1/2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5106338
MS14144L4	Nut	4 1/2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5135099
MS24665-153	Cotter Pin	4 1/2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5092549
NAS1149D0416J	Washer	4 1/2 Ea (2 ea)	110-Packaging 1 - Pick Kit	51131511
NAS1149D0463J	Washer	16 1/2 Ea (8 ea)	110-Packaging 1 - Pick Kit	5158585
NAS6604D16	Bolt	4 1/2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5093764

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN4-11A	2	132	0
	D4703-041	2	1	0
	D4704-041	1	1	0
	D4710-1	1	43	0
	D4721-1	1	7	0
	MS14144L4	2	20	0
	MS24665-153	2	496	0
	NAS1149D0416J	2	1,938	0
	NAS1149D0463J	8	4,372	0
	NAS6604D16	2	91	0
Part Specifications				
Specifications could not be found.				

Plex 5/14/19 11:29 AM Dart.Renwick.Jennifer

67.10 WEIGHT AND BALANCE

The following is the net increase associated with the DXXX-827-011/-013 Kit.

Installation	Weight	Longitudinal		Lateral	
		Arm	Moment	Arm	Moment
D119-827-011 (A109/A119) <i>Tail Rotor Pedal Lockout</i>	0.52 lb 0.23 kg	32.6 in 0.83 m	16.9 in-lb 0.19 m-kg	-13.1 in -0.33 m	-6.8 in-lb -0.08 m-kg
D109-827-013 (AW109SP) <i>Tail Rotor Pedal Lockout</i>	0.54 lb 0.24 kg	32.6 in 0.83 m	17.6 in-lb 0.20 m-kg	-13.1 in -0.33 m	-7.1 in-lb -0.08 m-kg

67.11 PARTS LIST

QTY -011	QTY -013	Part Number	Description
X		D119-827-011	TAIL ROTOR PEDAL LOCKOUT
	X	D109-827-013	TAIL ROTOR PEDAL LOCKOUT
2		D4703-041	LOCKOUT PIN ASSY
	1	D4703-045	LOCKOUT PIN ASSY
1		D4704-041	EXPANDABLE PIN ASSY
	1	D4704-043	EXPANDABLE PIN ASSY
1	1	D4710-1	SPACER
1	1	D4721-1	DECAL
	2	D5481-041	PLUG ASSEMBLY
2		AN4-11A	BOLT
	2	AN4H11A	BOLT
2		MS14144L4	NUT
2		MS24665-153	COTTER PIN
2		NAS1149D0416J	WASHER
8	2	NAS1149D0463J	WASHER
2		NAS6604D16	BOLT

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